



## FUTUR-MASTIC PU 600 ML

### LOW ELASTICITY MODULE POLYURETHANE PUTTY FOR SEALING ACTIVE JOINTS AND CRACKS IN HIGH HUMIDITY CONDITIONS

Low modulus of elasticity putty for active expansion joints, which has been specially formulated to avoid bubbles during curing even in conditions of high temperatures or high humidity. The product has excellent thixotropy, allowing it to be used even in large expansion joints. Moisture curing forms an elastic sealant with a movement accommodation factor of 50% and excellent adhesion and grip even on supports traditionally problematic for polyurethane putties such as aluminum, iron, polycarbonate, etc. Its workability and gun extrusion is excellent regardless of temperature or humidity conditions.

#### PROPERTIES

- Continuous bubble-free curing under severe weather conditions.
- Excellent thixotropic properties.
- Excellent adhesion on almost all supports, with or without the use of special primers.
- Excellent workability and gun extrusion even at low temperature.
- Great chemical resistance, suitable for treating joints in swimming pools and chemically treated water.
- Low modulus of elasticity with a movement accommodation factor of 50%.
- Great resistance to attack by fungi and microorganisms.
- It supports its possible application under water.
- Excellent heat resistance, suitable for applications with exposure to temperatures > 60°C.
- The product is resistant to cold and remains elastic at temperatures below -40°C.

#### PHYSICAL-CHEMICAL CHARACTERISTICS

<b>Appearance*:</b>	Putty
<b>Presentation:</b>	600 ml sausages
<b>Color:</b>	White and Gray
<b>Chemical nature:</b>	Polyurethane
<b>Density at 20 °C*:</b>	1,450 ± 0.050 Kg/L (20 °C, ASTM D1475)
<b>Shore A Hardness:</b>	± 27
<b>Service temperature:</b>	-40 °C to +80 °C
<b>Touch dry:</b>	± 2 h (25 °C)
<b>Curing time:</b>	3-4 mm/Day
<b>Elongation at break:</b>	> 700%
<b>Module at 100% elongation:</b>	0.3 N/mm <sup>2</sup>
<b>Recovery:</b>	> 90%
<b>Toxicity:</b>	No restrictions once cured
<b>QUV (Weather Resistance):</b>	> 2000 hours (4 h UV, 60 °C, UVB, 4 h, 50 °C)
<b>Thermal stability:</b>	Passes (100 days at 80 °C)



<b>Adhesion to concrete:</b>	> 20 Kg/cm <sup>2</sup> (> 2 N/mm <sup>2</sup> )					
<b>Product consumption:</b>	Width-depth ratio:					
	<b>Width/Depth</b>	<b>5mm</b>	<b>10mm</b>	<b>15mm</b>	<b>20mm</b>	<b>25 mm</b>
	<b>5mm</b>	24	12			
	<b>10mm</b>			4	3	2.4
	<b>15mm</b>					1.6
<b>Complies with the requirements of Annex III (EU) No. 305/2011 and EN15651 Part 1 and 4: One-component polyurethane sealant for joints on facades, floors or pavements:</b>						
<b>Features</b>	Results			Harmonized standard		
<b>Reaction to fire</b>	Class E			EN ISO 11925-2		
<b>Elasticity recovery</b>	> 70%			EN ISO 7389		
<b>Flow resistance</b>	< 3 mm			EN ISO 7390		
<b>Tensile strength</b>	< 0.4 MPa			EN ISO 8339		
	<0.09MPa			EN ISO 8339		
<b>Tensile strength in sustained extension</b>	NF			EN 8340		
<b>Adhesion/cohesion properties at variable temperature</b>	NF			EN ISO 9047		
<b>Loss of mass/volume</b>	< 10%			EN ISO 10563		
<b>Tensile properties in maintained extension after immersion in water (4 days)</b>	NF			EN ISO 10590		
<b>Tensile force (movement capacity 50%)</b>	NF			EN ISO 8340		
<b>Application requirements:</b>						
Tensile properties in maintained extension after immersion in water (28 days)	NF			EN ISO 10590		
Tensile properties in maintained extension after immersion in salt water (28 days)	NF			EN ISO 10590		
Adhesion/cohesion properties after exposure to heat, water and artificial light through crystal	NF			EN ISO 11431		
<b>Manufactured in accordance with ISO 1160 Standard:</b>						
- Type F. Class 25Lm. Complies with DIN-18540-F/ASTM C920/US Specification TT-S-00230C, Type II Class A						

\* Quality specifications.

## MODE OF USE

Before applying the product, check that the support is clean and free of traces of oil, grease, silicone, contaminating waxes or soil materials. If repair is needed, apply appropriate repair mortars.

It is necessary to start from a porous concrete support, without grout and free of curing liquids. Minimum compressive strength of concrete: 15 N/mm<sup>2</sup>. Minimum tensile strength of concrete: 1 N/mm<sup>2</sup>.

If in doubt, carry out a test before application.

In most applications no primer is required. We recommend doing an adhesion test beforehand. If applied to very porous supports, a sealant must be used to prevent bubbles from forming.

Form bellows and joint bottom to control the depth of the sealing. Apply the product avoiding air being trapped in the joint. Handle immediately after application.

Use width/depth ratios of 2:1, with a minimum depth of 10 mm. Curing time: 2-3 mm/day.

Once the container is opened, we recommend its complete consumption.



Stable for 12 months from its manufacturing date, in its original, well-closed and undamaged container. Store in a dry and cool place at temperatures between +5°C and +25°C.

To clean materials and utensils, use soapy water before the product hardens. Once the product has hardened it can only be removed by mechanical means.

## APPLICATIONS

Very useful in all types of construction companies, quick repair contracts, general masonry, community maintenance, building repair and restoration, high-resistance epoxy industrial flooring, etc.

Application as:

Sealing active joints and cracks, grouting concrete walls, joints in concrete slabs, prefabricated panels, brick or block work, marble and granite.

Water tanks, canals, buried walls, basements, elevator pits, etc.

Industrial sealing in general, in the automotive or glass industry, sealing in ventilation units, air conditioners, door frames, metal or aluminum panels or windows, tanks, pipes, etc.

Limitations:

Do not apply to unsanitized surfaces. In very porous supports, with sandy or loosely compact concrete, bubbles may appear; it is recommended to properly seal the floor before applying the product.

It generally supports repainting, but we recommend a prior test.

The information and recommendations we provide are based on our Research and experience and we believe they are correct. Since the application of the products by our Clients is beyond our control, we cannot assume responsibilities arising from misuse of our products.